



Personal Safety

- Comfort particle mask P3
- Hearing Protection
- Comfort Goggles
- Reusable Overalls
- Nitrile Gloves

Sanding Spot defects (like dust nibs)		<ul style="list-style-type: none"> • Denib with 3M™ Finesse-it™ Trizact™ round discs, grade 3000 on denib tool. 	  <p>466LA Trizact™ A5 Discs 3000</p> <p>3M™ Finesse-it™ Pneumatic Orbital Sander</p>
Sanding Area defects (orange peel, runners)		<ul style="list-style-type: none"> • Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 5000, 75mm on orbital sander. 	  <p>3M™ Trizact™ Fine Finishing Disc 5000, 75mm</p> <p>3M™ Precision Random Orbital Sander, 75 mm</p>
Sanding Area defects (orange peel, runners)		<ul style="list-style-type: none"> • Sand the area with 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1200 - P1500. 	   <p>3M™ Hookit™ 260L+ Purple, 150mm</p> <p>3M™ Pneumatic Precision Random Orbital Sander</p> <p>Hookit™ Interface-Pad Multihole</p>
Sanding Area defects (orange peel, runners)		<ul style="list-style-type: none"> • Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 3000, 150 mm on orbital sander. • Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 5000, 150 mm on orbital sander. 	   <p>3M™ Trizact™ Fine Finishing Disc 3000, 150mm</p> <p>3M™ Trizact™ Fine Finishing Disc 5000, 150mm</p> <p>3M™ Pneumatic Precision Random Orbital Sander</p>
Polishing step		<ul style="list-style-type: none"> • Add a small amount of 3M™ Perfect-It™ Fast Cut Plus Extreme onto the green foam pad on the rotary polisher. • Polish in an overlapping pattern with rotary speed: 800 - 1600 rpm. • When polishing always try to keep the pad on the surface to avoid jumping. Reduce pressure towards the end of the compounding stage to enable easy cleanup. <p>Note: The softer the coating, the lower the temperature and thus the RPM needs to be.</p>	    <p>3M™ Perfect-it™ Fast Cut Plus Extreme 1 kg</p> <p>3M™ Quick Connect Green Convoluted Foam Pad</p> <p>3M™ Quick Connect Green Flat Foam Pad</p> <p>3M™ High Performance Cloth, green PN 2010HLGN</p>
Control		<ul style="list-style-type: none"> • Should sanding scratches from the first polishing step still be visible after controlling the surface, please repeat polishing step! <p>Note: It's important to ensure that you remove all sanding scratches at this stage, in order to avoid their reappearance at the end of the polishing process.</p>	  <p>3M™ Perfect-it™ Finish Control Spray, 500 ml</p> <p>3M™ Professional Panel Wipes</p>
Fine Polishing Step		<ul style="list-style-type: none"> • Change foam to a yellow foam and add small amount of 3M™ Perfect-It™ Extra-Fine Plus onto the pad. • Polish area and surrounding in an overlapping pattern with rotary speed 800 - 1400 rpm. • Processing: keep polishing foam on the surface for glossy finish, reduce pressure towards end of the polishing step • Wipe off any excess polish and inspect area - most colours are fine now. 	   <p>3M™ Perfect-it™ Extra-Fine PLUS</p> <p>3M™ Quick Connect Perfect-it™ III polishing pad, yellow</p> <p>3M™ High Performance Cloth, yellow</p>
Hologramm Removal (Optional)		<ul style="list-style-type: none"> • Add 3M™ Perfect-It™ Ultrafina SE onto the blue foam pad on the rotary polisher • Processing: - polish with same speed - moving in an overlapping pattern covering generously the whole area • Wipe off polish residues with the extra - soft 3M™ Perfect-It™ High Performance Blue Cloth Ultrafina polishing cloth to avoid generating new micro scratches on the surface <p>Tip: Always keep the polishing foam wet (using polish), as this delivers a more even coat of polish on the surface and will prevent the generation of micro scratches from a dry pad</p>	   <p>3M™ Perfect-it™ Ultrafina SE</p> <p>3M™ Quick Connect Perfect-it™ III polishing pad</p> <p>3M™ High Performance Cloth, blue</p>